

Technical Data

Models	Cutting length	Bag length	Bag width	Bottom width	Bag size
802D	239.40 mm 9.425 "	200 mm 7.91 "	105 mm 4.13 "	64 mm 2.5 "	2 pound (#)
804A	295.25 mm 11.624 "	248 mm 9.75 "	127 mm 5 "	80 mm 3.13 "	4 pound (#)
805F	327.15 mm 12.881 "	272 mm 10.69 "	137 mm 5.38 "	86 mm 3.38 "	5 pound (#)
806A	335.15 mm 13.195 "	280 mm 11 "	152 mm 6 "	92 mm 3.63 "	6 pound (#)
W807A	359.08 mm 14.137 "	290 mm 11.38 "	180 mm 7.06 "	120 mm 4.75 "	7 pound (#)
808A	375.03 mm 14.765 "	315 mm 12.38 "	155 mm 6.13 "	102 mm 4 "	8 pound (#)
W808A	375.03 mm 14.765 "	305 mm 12 "	215 mm 8.5 "	120 mm 4.75 "	8 pound (#)
810F	398.98 mm 15.708 "	338 mm 13.31 "	162 mm 6.38 "	103 mm 4.06 "	10 pound (#)
812A	414.93 mm 16.336 "	350 mm 13.75 "	178 mm 7 "	115 mm 4.5 "	12 pound (#)
833A	454.84 mm 17.907 "	355 mm 14 "	305 mm 12 "	178 mm 7 "	1/7 barrel (bbl)
835A	534.65 mm 21.049 "	432 mm 17 "	305 mm 12 "	178 mm 7 "	1/6 barrel (bbl)

Note : Additional ranges may be available upon request. Machine speed dependent on paper & adhesive qualities, bag dimensions, operator knowledge and general work philosophy.

Optional Features

- **Shaftless unwind**
for any kind of reel
 - **Automatic web alignment system**
for automatic lateral adjustment
- **Auto web tensioning system**
to reduce paper web break
 - **Automatic seam glue alignment system**
for automatic lateral glue alignment

and many others...

HolwegWeber's Solutions

- RS

Variable Sizes

Single Sizes

Sheeters

End of Line
- RX

Handle Bags

Heat Sealed Bags

Printers

Auxiliary Equipment



Customer Service Team

We provide intensive operator training and on-going technical support and service throughout the life of your HolwegWeber line. You can easily find us whenever you need our support. Call us or visit our web site now to help you choosing the customized converting paper machine that will fulfill your bag making needs.



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Single Sizes *Solutions*



These single-size machines are appreciated for their high productivity. They are particularly in demand for the production of standard SOS bags designed for fast food and retail outlets.



Creative lines to growth

Version 02-160515

SINGLE SIZES S.O.S. PAPER BAGS MANUFACTURING SOLUTIONS

The answer to your market and your needs

For decades HolwegWeber has been involved in developing production units dedicated to your marketing objectives in terms of development. In 1960 Weber introduced the first Single Sizes S.O.S. Paper Bag Machine.

HolwegWeber solutions meet all the principle of adaptability. Customized, they can accommodate at any time different types of auxiliary equipment and optional features.

Technical benefits

HolwegWeber engineering offers the prestige of quality equipment, combining the latest technology with remarkably intelligent design. HolwegWeber equipment is a major asset for a manufacturer.

- High speed performance and consistent bag quality
- Adaptation to various local standards (security and electrical standards)
- Adaptation to the different high quality automation systems (SIEMENS, B&R)
- Durable and quality machine design
- Our suppliers also partner with notable industries including aeronautics and automobile
- Continuous web tension control (multiple web draw units)

Financial benefits

The choice of a HolwegWeber solution is a wise one. Only reliability at short, middle or long term can guarantee a qualitative and quantitative return on investment. This criteria is part of the specifications of our equipment.

- Adaptation to different market segments (innovation)
- High productivity
- Fast return on investments
- Very low refuse rate / waste
- Long-term technological reliability

Operator benefits

Like genuine clockwork in its complexity, a HolwegWeber solution is easy to run.

On one hand the ergonomic conception gives security and comfort, on the other hand a very large panel of tools was worked out to provide help and assistance.

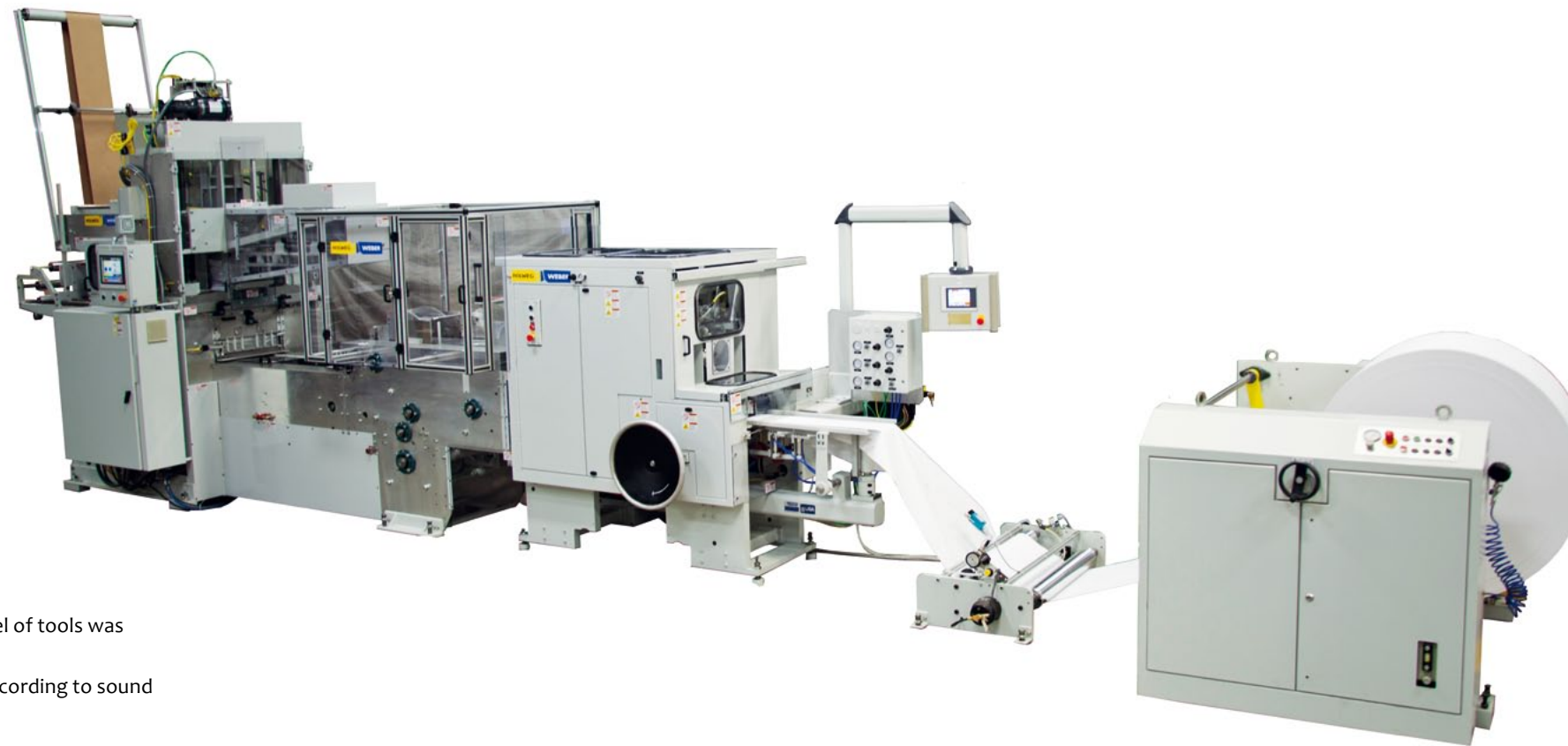
Equipment designed and manufactured by HolwegWeber is provided with guards and safety devices according to sound design practice

- Full Complement of Guards with Selected Interlocks with automatic machine stop
- Touch screen operator control for ease of operation
- Low noise level for a better comfort of the operator
- Complete Operations Manual for machine operation & maintenance
- Tool box containing the tools necessary for proper maintenance
- Operator Training
- Standard and suggested Spare Parts are included

The « Servotech » philosophy

The HolwegWeber solutions dedicated to our customers have two primary functions : firstly the control of each part of the line and in-line equipment, and secondly automation and programming.

- Automatic tension control > reduce paper web break
- Ergonomic > thanks to the touch screen operator interface
- Less manual adjustments > safer for operator
- Hotline (VPN) > very fast service in real-time
- Ease of adding at any time different types of auxiliary equipment and optional features



Advanced « Servotech »

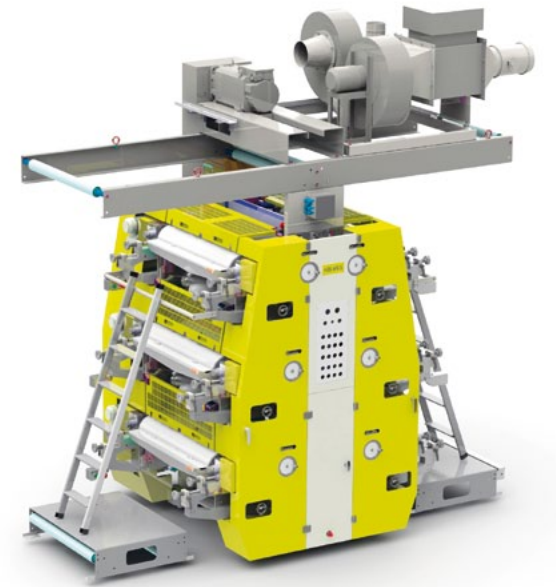
Automatic adjustment

Operating at high speeds, the single size bag machine stands up to the most demanding production schedules whether running plain or preprinted stock.

Printers

Flexographic in-line : IF & WS

- Up to 8 colors
- Paper web width up to 1300 mm
- Very fast changeover of plate cylinders (sleeve's optional)
- No need of adjustments between printer and bag machine (Servotech)
- Doctor blade chambers (for better quality and ink savings)
- Ceramic anilox
- Chromed counterpressure (prevent rust)
- Electric or gas drying system, with hoods and/or tunnel



Auxiliary Equipment

Around our historical activity there are so many operations that integrate with different levels of the line. Modularity is one component of HolwegWeber solutions.

Any integrated Equipment is the way to personalize your bags and make them unique. One example among other applications, the in-line printing...

Bundler & Wrapping



Die-Cut Handle



Lamination



Strip



Handle Applicator



Die-Cut Window

